Nombre de proyecto

Prototipo de vivienda de emergencia 7/11/2022



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Report Summary

Created with Tally

Trial Version 2022.04.08.01

Author Company Date

Project Location Gross Area Building Life

Boundaries

jgoyenecheb Universidad La Gran Colombia 7/11/2022

Nombre de proyecto colombia 30 m² 20 years

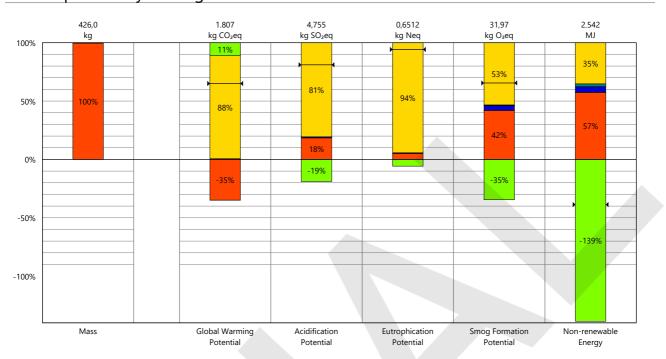
Cradle to grave, inclusive of biogenic carbon; see appendix for a full list of materials and processes

Goal and Scope of Assessment

y el consumo energetico

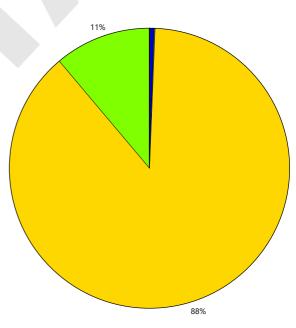
El objetivo de esta evaluacion es determinar la huella de carbono

Environmental Impact Totals	Product Stage [A1-A3]	Construction Stage [A4]	Use Stage [B2-B5]	End of Life Stage [C2-C4]	Module D [D]
Global Warming (kg CO2eq)	-632	8,965	2,349	1.594	201,2
Acidification (kg SO₂eq)	0,8761	0,04154	0,005237	3,832	-0,9006
Eutrophication (kg Neq)	0,03322	0,003383	5,651E-004	0,6141	-0,03761
Smog Formation (kg O₃eq)	13,42	1,373	0,1477	17,04	-11,0
Ozone Depletion (kg CFC-11eq)	7,960E-009	3,071E-013	3,378E-011	1,313E-011	-2,873E-007
Primary Energy (MJ)	5.972	130,4	61,16	955,3	-6.471
Non-renewable Energy (MJ)	1.459	127,3	59,98	895,7	-3.525
Renewable Energy (MJ)	4.517	3,153	1,239	59,54	-2.941
Environmental Impacts / Area					
Global Warming (kg CO ₂ eq/m ²)	-21,1	0,2988	0,0783	53,15	6,708
Acidification (kg SO ₂ eq/m ²)	0,0292	0,001385	1,746E-004	0,1277	-0,03002
Eutrophication (kg Neq/m ²)	0,001107	1,128E-004	1,884E-005	0,02047	-0,001254
Smog Formation (kg O₃eq/m²)	0,4472	0,04576	0,004923	0,5679	-0,3677
Ozone Depletion (kg CFC-11eq/m	²) 2,653E-010	1,024E-014	1,126E-012	4,377E-013	-9,575E-009
Primary Energy (MJ/m ²)	199,1	4,346	2,039	31,84	-216
Non-renewable Energy (MJ/m ²)	48,62	4,242	1,999	29,86	-117
Renewable Energy (MJ/m ²)	150,6	0,1051	0,04131	1,985	-98,0

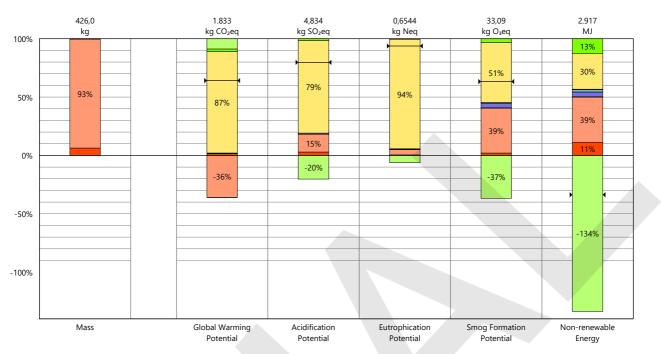


Legend

- ► Net value (impacts + credits)
- Life Cycle Stages
- Product [A1-A3] Transportation [A4] Maintenance and Replacement [B2-B5] End of Life [C2-C4]
- Module D [D]



Global Warming Potential



Results per Life Cycle Stage, itemized by Division

Legend

► Net value (impacts + credits)

Product [A1-A3]

05 - Metals 06 - Wood/Plastics/Composites

Transportation [A4]

05 - Metals 06 - Wood/Plastics/Composites

Maintenance and Replacement [B2-B5]

05 - Metals

06 - Wood/Plastics/Composites

End of Life [C2-C4]

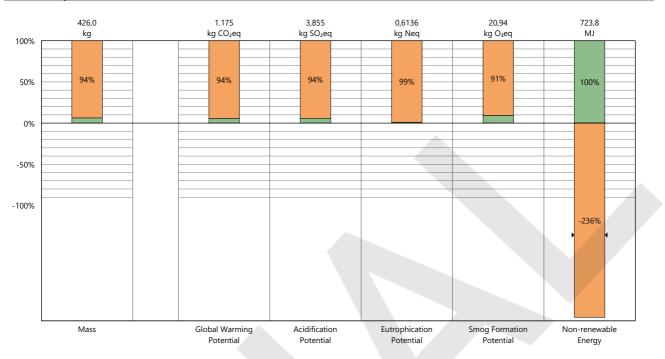
05 - Metals 06 - Wood/Plastics/Composites

Module D [D]

05 - Metals

06 - Wood/Plastics/Composites

Results per Division

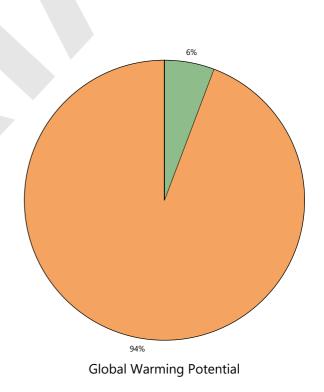


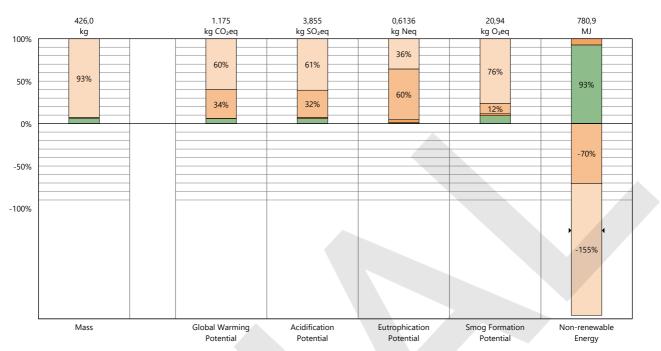
Legend

► Net value (impacts + credits)

Divisions

05 - Metals 06 - Wood/Plastics/Composites

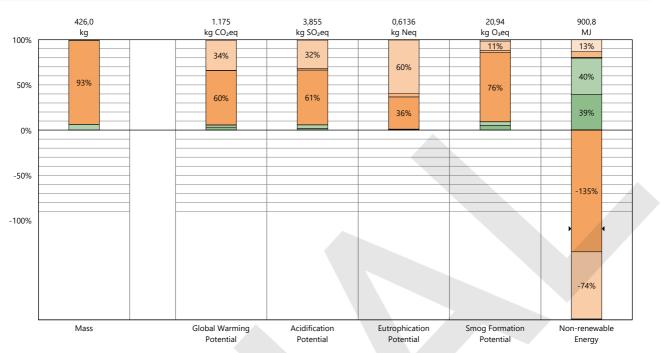




Results per Division, itemized by Tally Entry

Legend

- ► Net value (impacts + credits)
- 05 Metals
- Steel, angle
- 06 Wood/Plastics/Composites
 - Glass fiber reinforced plastic section Oriented strandboard (OSB) Wood framing

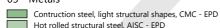


Results per Division, itemized by Material

Legend

► Net value (impacts + credits)

05 - Metals



Γ

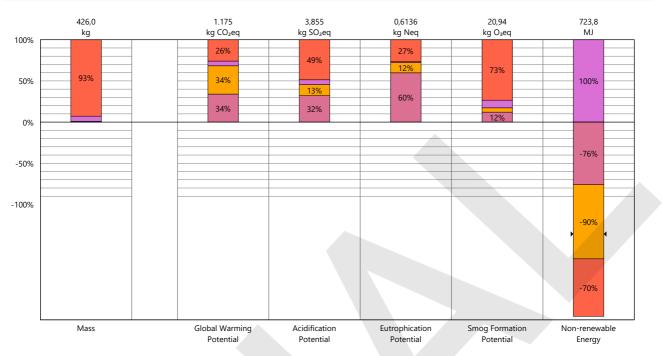
Hot rolled structural steel, AISC - EPD Powder coating, metal stock

06 - Wood/Plastics/Composites



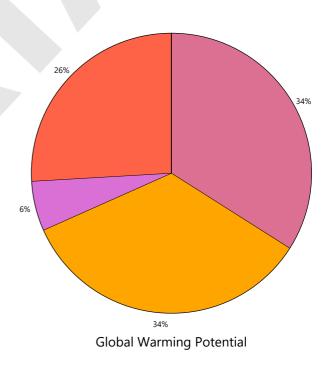
Domestic softwood, US, AWC - EPD Glass fiber reinforced plastic paneling Oriented strandboard (OSB), AWC - EPD Wood stain, water based

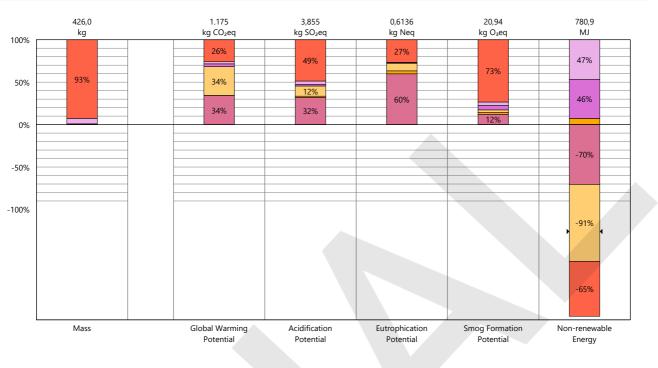
Results per Revit Category



Legend

- ► Net value (impacts + credits)
- Revit Categories Ceilings Floors Structure Walls





Results per Revit Category, itemized by Family

Legend

► Net value (impacts + credits)

Ceilings

Simple 2

Floors

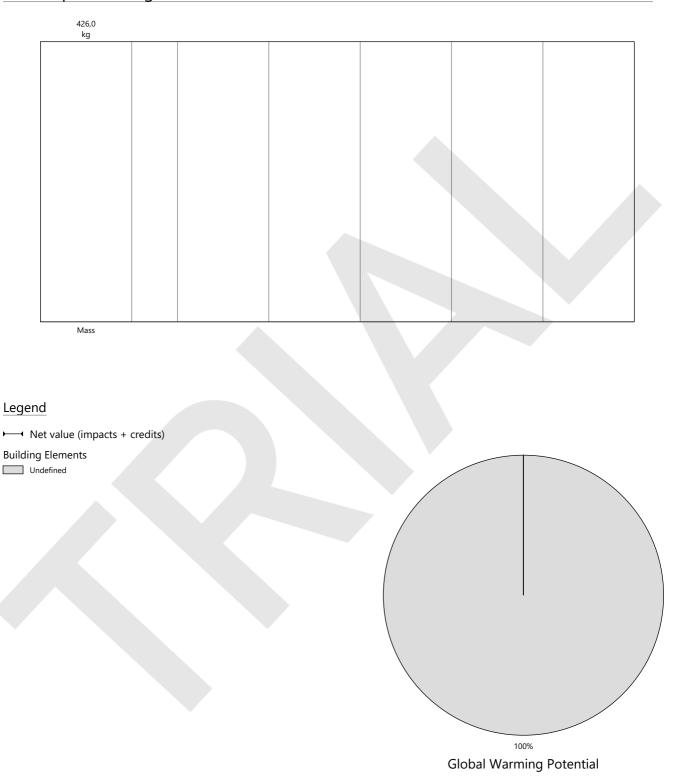
metacrilico Por defecto - 30 cm

Structure

L - Perfiles angulares de lados iguales1 perfil tipo u proyecto

Walls Muros 1

Γ



Calculation Methodology

LIFE CYCLE ASSESSMENT METHODS

The following provides a description of terms and methods associated with the use of Tally to conduct life cycle assessment for construction works and construction products. Tally methodology is consistent with LCA standards ISO 14040-14044, ISO 21930:2017, ISO 21931:2010, EN 15804:2012, and EN 15978:2011. For more information about LCA, please refer to these standards or visit www.choosetally.com.

Studied objects

The life cycle assessment (LCA) results reported represent an analysis of a single building, multiple buildings, or a comparative analysis of two or more building design options. The assessment may represent the complete architectural, structural, and finish systems of the building(s) or a subset of those systems. This may be used to compare the relative environmental impacts associated with building components or for comparative study with one or more reference buildings. Design options may represent a full or partial building across various stages of the design process, or they may represent multiple schemes of a full or partial building that are being compared to one another across a range of evaluation criteria.

Functional unit and reference unit

A functional unit is the quantified performance of a product, building, or system that defines the object of the study. The functional unit of a single building should include the building type (e.g. office, factory), relevant technical and functional requirements (e.g. regulatory requirements, energy performance), pattern of use (e.g. occupancy, usable floor area), and the required service life. For a design option comparison of a partial building, the functional unit is the complete set of building systems or products that perform a given function. It is the responsibility of the modeler to assure that reference buildings or design options are functionally equivalent in terms of scope and relevant performance. The expected life of the building has a default value of 60 years and can be modified by the modeler.

The reference unit is the full collection of processes and materials required to produce a building or portion thereof and is quantified according to the given goal and scope of the assessment over the full life of the building. If construction impacts are included in the assessment, the reference unit also includes the energy, water, and fuel consumed on the building site during construction. If operational energy is included in the assessment, the reference unit includes the electrical and thermal energy consumed on site over the life of the building.

Data source

10

Tally utilizes a custom designed LCA database that combines material attributes, assembly details, and architectural specifications with environmental impact data resulting from the collaboration between KieranTimberlake and thinkstep. LCA modeling was conducted in GaBi 8.5 using GaBi 2018 databases and in accordance with <u>GaBi databases and modeling principles</u>.

The data used are intended to represent the US and the year 2017. Where representative data were unavailable, proxy data were used. The datasets used, their geographic region, and year of reference are listed for each entry. An effort was made to choose proxy datasets that are technologically consistent with the relevant entry.

Data quality and uncertainty

Uncertainty in results can stem from both the data used and their application. Data quality is judged by: its measured, calculated, or estimated precision; its completeness, such as unreported emissions; its consistency, or degree of uniformity of the methodology applied on a study serving as a data source; and geographical, temporal, and technological representativeness. The <u>GaBi LCI databases</u> have been used in LCA models worldwide in both industrial and scientific applications. These LCI databases have additionally been used both as internal and critically reviewed and published studies. Uncertainty introduced by the use of proxy data is reduced by using technologically, geographically, and/or temporally similar data. It is the responsibility of the modeler to appropriately apply the predefined material entries to the building under study.

System boundaries and delimitations

The analysis accounts for the full cradle to grave life cycle of the design options studied across all life cycle stages, including material manufacturing, maintenance and replacement, and eventual end of life. Optionally, the construction impacts and operational energy of the building can be included within the scope. Product stage impacts are excluded for materials and components indicated as existing or salvaged by the modeler. The modeler defines whether the boundary includes or excludes the flow of biogenic carbon, which is the carbon absorbed and generated by biological sources (e.g. trees, algae) rather than from fossil resources.

Architectural materials and assemblies include all materials required for the product's manufacturing and use including hardware, sealants, adhesives, coatings, and finishing. The materials are included up to a 1% cut-off factor by mass except for known materials that have high environmental impacts at low levels. In these cases, a 1% cut-off was implemented by impact.

Calculation Methodology

LIFE CYCLE STAGES

The following describes the scope and system boudaries used to define each stage of the life cycle of a building or building product, from raw material acquisition to final disposal. For products listed in Tally as Environmental Product Declarations (EPD), the full life cycle impacts are included, even if the published EPD only includes the Product stage [A1-A3].

Product [EN 15978 A1 - A3]

This encompasses the full manufacturing stage, including raw material extraction and processing, intermediate transportation, and final manufacturing and assembly. The product stage scope is listed for each entry, detailing any specific inclusions or exclusions that fall outside of the cradle to gate scope. Infrastructure (buildings and machinery) required for the manufacturing and assembly of building materials are not included and are considered outside the scope of assessment.

Transportation [EN 15978 A4]

This counts transportation from the manufacturer to the building site during the construction stage and can be modified by the modeler.

Construction Installation [EN 15978 A5] (Optional)

This includes the anticipated or measured energy and water consumed on-site during the construction installation process, as specified by the modeler.

Maintenance and Replacement [EN 15978 B2-B5]

This encompasses the replacement of materials in accordance with their expected service life. This includes the end of life treatment of the existing products as well as the cradle to gate manufacturing and transportation to site of the replacement products. The service life is specified separately for each product. Refurbishment of materials marked as existing or salvaged by the modeler is also included.

Operational Energy [EN 15978 B6] (Optional)

This is based on the anticipated or measured energy and natural gas consumed at the building site over the lifetime of the building, as indicated by the modeler.

End of Life [EN 15978 C2-C4]

This includes the relevant material collection rates for recycling, processing requirements for recycled materials, incineration rates, and landfilling rates. The impacts associated with landfilling are based on average material properties, such as plastic waste, biodegradable waste, or inert material. Stage C2 encompasses the transport from the construction site to end-of-life treatment based on national averages. Stages C3-C4 account for waste processing and disposal, i.e., impacts associated with landfilling or incineration.

Module D [EN 15978 D]

This accounts for reuse potentials that fall beyond the system boundary, such as energy recovery and recycling of materials. Along with processing requirements, the recycling of materials is modeled using an avoided burden approach, where the burden of primary material production is allocated to the subsequent life cycle based on the quantity of recovered secondary material. Incineration of materials includes credit for average US energy recovery rates.

PRODUCT	CONSTRUCTION	USE	END-OF-LIFE	MODULE D
A1. Extraction A2. Transport (to factory) A3. Manufacturing	A4. Transport (to site) A5. Construction Installation	B1. Use B2. Maintenance B3. Repair B4. Replacement B5. Refurbishment	C1. Demolition C2. Transport (to disposal) C3. Waste processing C4. Disposal	 D. Benefits and loads beyond the system boundary from: 1. Reuse 2. Recycling 3. Energy recovery
		B6. Operational energy B7. Operational water		

Life-Cycle Stages as defined by EN 15978. Processes included in Tally modeling scope are shown in bold. Italics indicate optional processes.

Calculation Methodology

ENVIRONMENTAL IMPACT CATEGORIES

A characterization scheme translates all emissions and fuel use associated with the reference flow into quantities of categorized environmental impact. As the degree that the emissions will result in environmental harm depends on regional ecosystem conditions and the location in which they occur, the results are reported as impact potential. Potential impacts are reported in kilograms of equivalent relative contribution (eq) of an emission commonly associated with that form of environmental impact (e.g. kg CO₂eg).

The following list provides a description of environmental impact categories reported according to the TRACI 2.1 characterization scheme, the environmental impact model developed by the US EPA to quantify environmental impact risk associated with emissions to the environment in the United States. TRACI is the standard environmental impact reporting format for LCA in North America. Impacts associated with land use change and fresh water depletion are not included in TRACI 2.1. For more information on TRACI 2.1, reference Bare 2010, EPA 2012, and Guinée 2001. For further description of measurement of environmental impacts in LCA, see Simonen 2014.

Acidification Potential (AP)

A measure of emissions that cause acidifying effects to the environment. The acidification potential is a measure of a molecule's capacity to increase the hydrogen ion (H⁺) concentration in the presence of water, thus decreasing the pH value. Potential effects include fish mortality, forest decline, and the deterioration of building materials.

Eutrophication Potential (EP)

A measure of the impacts of excessively high levels of macronutrients, the most important of which are nitrogen (N) and phosphorus (P). Nutrient enrichment may cause an undesirable shift in species composition and elevated biomass production in both aquatic and terrestrial ecosystems. In aquatic ecosystems, increased biomass production may lead to depressed oxygen levels caused by the additional consumption of oxygen in biomass decomposition.

Global Warming Potential (GWP)

kg CO₂eg

kg CFC-11eq

A measure of greenhouse gas emissions, such as carbon dioxide and methane. These emissions are causing an increase in the absorption of radiation emitted by the earth, increasing the natural greenhouse effect. This may, in turn, have adverse impacts on ecosystem health, human health, and material welfare.

Ozone Depletion Potential (ODP)

A measure of air emissions that contribute to the depletion of the stratospheric ozone layer. Depletion of the ozone leads to higher levels of UVB ultraviolet rays reaching the earth's surface with detrimental effects on humans and plants. As these impacts tend to be very small, ODP impacts can be difficult to calculate and are prone to a larger margin of error than the other impact categories.

kg SO2eq Smog Formation Potential (SFP)

kg O₃eq

A measure of ground level ozone, caused by various chemical reactions between nitrogen oxides (NO_x) and volatile organic compounds (VOCs) in sunlight. Human health effects can result in a variety of respiratory issues, including increasing symptoms of bronchitis, asthma, and emphysema. Permanent lung damage may result from prolonged exposure to ozone. Ecological impacts include damage to various ecosystems and crop damage.

Primary Energy Demand (PED)

MJ (lower heating value)

A measure of the total amount of primary energy extracted from the earth. PED tracks energy resource use, not the environmental impacts associated with the resource use. PED is expressed in energy demand from non-renewable resources and from renewable resources. Efficiencies in energy conversion (e.g. power, heat, steam, etc.) are taken into account when calculating this result.

Non-Renewable Energy Demand

MJ (lower heating value)

A measure of the energy extracted from non-renewable resources (e.g. petroleum, natural gas, etc.) contributing to the PED. Non-renewable resources are those that cannot be regenerated within a human time scale. Efficiencies in energy conversion (e.g. power, heat, steam, etc.) are taken into account when calculating this result.

Renewable Energy Demand

MJ (lower heating value)

A measure of the energy extracted from renewable resources (e.g. hydropower, wind energy, solar power, etc.) contributing to the PED. Efficiencies in energy conversion (e.g. power, heat, steam, etc.) are taken into account when calculating this result.

kg Neq

LCI Data

END-OF-LIFE [C2-C4]

A Life Cycle Inventory(LCI) is a compilation and quantification of inputs and outputs for the reference unit.The following LCI provides a summary of all energy, construction, transportation, and material inputs present in the study. Materials are listed in alphabetical order along with a list of all Revit families and Tally entries in which they occur, along with any notes and system boundaries accompanying their database entries. Each entry lists the detailed scope for the LCI data sources used from the GaBi LCI database and identifies the LCI data source.

For LCI data sourced from an Environmental Product Declaration (EPD), the product manufacturer, EPD identification number, and Program Operator are listed. Where the LCI source does not provide data for all life cycle stages, default North American average values are used. This is of particular importance for European EPD sources, as EPD data are generally only provided for the product stage, and North American average values are used for the remaining life cycle stages.

Where specific quantities are associated with a data entry, such as user inputs, energy values, or material mass, the quantity is listed on the same line as the title of the entry.

TRANSPORTATION [A4]

Default transportation values are based on the three-digit material commodity code in the 2012 Commodity Flow Survey by the US Department of Transportation Bureau of Transportation Statistics and the US Department of Commerce where more specific industry-level transportation is not available.

Transportation by Barge

Scope: The data set represents the transportation of 1 kg of material from the manufacturer location to the building site by barge.

LCI Source:

GLO: Average ship, 1500t payload capacity/ canal ts (2017) US: Diesel mix at filling station ts (2014)

Transportation by Container Ship

Scope: The data set represents the transportation of 1 kg of material from the manufacturer location to the building site by container ship.

LCI Source:

GLO: Container ship, 27500 dwt payload capacity, ocean going ts (2017) US: Heavy fuel oil at refinery (0.3wt.% S) ts (2014)

Transportation by Rail

Scope:

The data set represents the transportation of 1 kg of material from the manufacturer location to the building site by cargo rail.

LCI Source:

GLO: Rail transport cargo - Diesel, average train, gross tonne weight 1000t / 726t payload capacity ts (2017)

US: Diesel mix at filling station ts (2014)

Transportation by Truck Scope:

The data set represents the transportation of 1 kg of material from the manufacturer location to the building site by diesel truck.

LCI Source:

US: Truck - Trailer, basic enclosed / 45,000 lb payload - 8b ts (2017) US: Diesel mix at filling station ts (2014)

LCI Data (continued)

END-OF-LIFE [C2-C4]

Specific end-of-life scenarios are detailed for each entry based on the US construction and demolition waste treatment methods and rates in the 2016 WARM Model by the US Environmental Protection Agency except where otherwise specified. Heterogeneous assemblies are modeled using the appropriate methodologies for the component materials.

End-of-Life Landfill

Scope:

Materials for which no recycling or incineration rates are known, no recycling occurs within the US at a commercial scale, or which are unable to be recycled are landfilled. This includes glass, drywall, insulation, and plastics. The solids contents of coatings, sealants, and paints are assumed to go to landfill, while the solvents or water evaporate during installation. Where the landfill contains biodegradable material, the energy recovered from landfill gas utilization is reflected as a credit in Module D.

LCI Source:

US: Glass/inert on landfill ts (2017)

US: Biodegradable waste on landfill, post-consumer ts (2017) US: Plastic waste on landfill, post-consumer ts (2017)

Concrete End-of-Life

Scope:

Concrete (or other masonry products) are recycled into aggregate or general fill material or they are landfilled. It is assumed that 55% of the concrete is recycled. Module D accounts for both the credit associated with off-setting the production aggregate and the burden of the grinding energy required for processing.

LCI Source:

US: Diesel mix at refinery ts (2014)

GLO: Fork lifter (diesel consumption) ts (2016)

EU - 28 Gravel 2/32 ts (2017) US: Glass/inert on landfill ts (2017)

Metals End-of-Life

Scope

Metal products are modeled using the avoided burden approach. The recycling rate at end of life is used to determine how much secondary metal can be recovered after having subtracted any scrap input into manufacturing (net scrap). Net scrap results in an environmental credit in Module D for the corresponding share of the primary burden that can be allocated to the subsequent product system using secondary material as an input. If the value in Module D reflects an environmental burden, then the original product (A1-A3) contains more secondary material than is recovered.

LCI Source:

Aluminum - RNA: Primary Aluminum Ingot AA/ts (2010) Aluminum - RNA: Secondary Aluminum Ingot AA/ts (2010) Brass - GLO: Zinc mix ts (2012) Brass - GLO: Copper (99.99% cathode) ICA (2013) Brass - EU-28: Brass (CuZn20) ts (2017) Copper - DE: Recycling potential copper sheet ts (2016) Steel - GLO: Value of scrap worldsteel (2014) Zinc - GLO: Special high grade zinc IZA (2012)

Wood End-of-Life Scope

End of Life waste treatment methods and rates for wood are based on the 2014 Municipal Solid Waste and Construction Demolition Wood Waste Generation and Recovery in the United States report by Dovetail Partners, Inc. It is assumed that 63.5% of wood is sent to landfill, 22% to incineration, and 14.5% to recovery.

LCI Source:

US: Untreated wood in waste incineration plant ts (2017)

- US: Wood product (OSB, particle board) waste in waste incineration plant ts (2017)
- US: Wood products (OSB, particle board) on landfill, post-consumer ts (2017)
- US: Untreated wood on landfill, post-consumer ts (2017)

RNA: Softwood lumber CORRIM (2011)

MODEL ELEMENTS

Revit Categories Ceilings

Curtainwall Mullions Curtainwall Panels Doors Floors Roofs Stairs and Railings Structure Walls Windows

AJUSTE DE MOLEDO DE VIVIENDA 3D (3) Worksets

Workset1

Phases Demostración Existente Fase 1 Fase 2 Fase 3

PRODUCT [A1-A3]

Materials and components are listed in alphabetical order along with a list of all Revit families and Tally entries in which they occur. The masses given here refer to the quantity of each material used over the building's life-cycle, which includes both Product [A1-A3] and Use [B2-B5] stages.

Additional provided data describing scope boundaries for each life cycle stage may be useful for interpretation of the impacts associated with the specific material or component. Each material or component is listed with its service life, or period of time after installation it is expected to meet the service requirements prior to replacement or repair. This value is indicated in parentheses next to the mass of the material associated with the listed Revit family. Values for transportation distance or service life shown with an asterisk (*) indicate user-defined changes to default values. Values for service life shown with a dagger (†) indicate materials identified by the modeler as existing or salvaged.

Contruction steel, light structural shapes, CMC - EPD Used in the following Revit families:

0,0 kg

0,0 kg (20 yrs+)

L - Perfiles angulares de lados iguales1 Used in the following Tally entries: Steel, angle

Description:

Light structural steel shapes by Commercial Metals Company. Appropriate for use in a structural capacity. EPD representative of conditions in the US.

Life Cycle Inventory:

For information and quantities, see EPD

Product Scope:

Cradle-to-gate

Transportation Distance: By truck: 431 km

End-of-Life Scope: 98% Recovered 2% Landfilled (inert material)

Module D Scope:

Product has 100% scrap input, burden reflects difference between recovered material and scrap input. Credit given for the avoided burden associated with recovered material.

LCI Source:

EPD (US), Commercial Metals Company (2015)

EPD Source:

EPD-015

EPD Designation Holder: Commercial Metals Company (CMC)

EPD Program Operator

ASTM International EPD Expiration:

1/09/2020

Domestic softwood, US, AWC - EPD Used in the following Revit families:

395,2 kg

395,2 kg (20 yrs†) 0,0 kg (20 yrs†)

Por defecto - 30 cm Used in the following Tally entries:

Wood framing

Description

Muros 1

Kiln-dried and planed softwood dimensional lumber for standard framing or planking Industry-wide EPD from the American Wood Council.

Life Cycle Inventory:

For information and quantities, see EPD

Product Scope: Cradle to gate

Transportation Distance:

By truck: 383 km

LCI Data (continued)

End-of-Life Scope: 14.5% Recovered		EPD Expiration: 31/03/2021	
22% Incinerated with energy recovery 63.5% Landfilled (wood product waste)			
Module D Scope: Recovered wood products credited as avoided burden.		Oriented strandboard (OSB), AWC - EPD Used in the following Revit families: Simple 2	0,0 k g (20 yrs
LCI Source: RNA: Softwood lumber CORRIM (2011)		Used in the following Tally entries: Oriented strandboard (OSB)	
EPD Source: <u>13CA24184.102.1</u>		Description: Generic Oriented Strand Board (OSB or Flakeboard), engineered wo	
EPD Designation Holder: American Wood Council and Canadian Wood Council		using wood strands bonded together with resin, pressed into sheet EPD from the American Wood Council.	s. Industry-wide
EPD Program Operator: UL Environment		Life Cycle Inventory: For information and quantities, see EPD	
EPD Expiration: 16/04/2019		Product Scope: Cradle to gate, uncoated	
		Transportation Distance: By truck: 468 km	
ilass fiber reinforced plastic paneling Used in the following Revit families:	0,0 kg	End-of-Life Scope:	
metacrilico	0,0 kg (20 yrs*†)	14.5% Recovered	
Used in the following Tally entries:		22% Incinerated with energy recovery 63.5% Landfilled (wood product waste)	
Glass fiber reinforced plastic section			
Description: Glass fibers with polyester resin formed into solid sheet stock		Module D Scope: Recovered wood products credited as avoided burden.	
Life Cycle Inventory: 50% Glass fibers		LCI Source: RNA: Oriented strand board (OSB) CORRIM (2011)	
50% Polyester resin Product Scope:		EPD Source: <u>13CA24184.101.1</u>	
Cradle to gate Transportation Distance:		EPD Designation Holder: American Wood Council and Canadian Wood Council	
By truck: 172 km		EPD Program Operator: UL Environment	
End-of-Life Scope: 100% landfilled (plastic waste)		EPD Expiration: 16/04/2019	
LCI Source: DE: Polyester Resin unsaturated (UP) ts (2017)			
US: Glass fibres ts (2017) GLO: Plastic extrusion profile (unspecific) ts (2017) US: Electricity grid mix ts (2014)		Powder coating, metal stock Used in the following Revit families: L - Perfiles angulares de lados iguales1	0,0 k 0,0 kg (20 yrs ⁻
US: Thermal energy from natural gas ts (2014) US: Lubricants at refinery ts (2014)		perfil tipo u proyecto Used in the following Tally entries:	0,0 kg (20 yrs†
GLO: Compressed air 7 bar (medium power consumption) ts (2014)		Steel, angle	
lot rolled structural steel, AISC - EPD Used in the following Revit families:	27,0 kg	Description: Powder coating, for metal stock	
perfil tipo u proyecto Used in the following Tally entries:	27,0 kg (20 yrs)	Life Cycle Inventory: 100% Powder coating	
Steel, angle Description:		Product Scope: Cradle to gate, including application	
Hot rolled structural steel. Industry-wide EPD from the American Insti Construction.	itute of Steel	Transportation Distance: N/A	
Life Cycle Inventory: For information and quantities, see EPD		End-of-Life Scope: 100% Landfilled (inert waste)	
Product Scope: Cradle to gate		LCI Source: DE: Application top coat powder (aluminium) ts (2017)	
		DE: Coating powder (industry, outside, red) ts (2017)	
Transportation Distance: By truck: 431 km			
By truck: 431 km End-of-Life Scope: 98% Recovered		Wood stain, water based Used in the following Revit families: Simple 2	
By truck: 431 km End-of-Life Scope: 98% Recovered 2% Landfilled (inert material)			
By truck: 431 km End-of-Life Scope: 98% Recovered	covered material	Used in the following Revit families: Simple 2	
By truck: 431 km End-of-Life Scope: 98% Recovered 2% Landfilled (inert material) Module D Scope: Product has 100% scrap input, burden reflects difference between re- and scrap input LCI Source:	covered material	Used in the following Revit families: Simple 2 Used in the following Tally entries: Oriented strandboard (OSB) Description: Semi-transparent stain for interior and exterior wood surfaces	
By truck: 431 km End-of-Life Scope: 98% Recovered 2% Landfilled (inert material) Module D Scope: Product has 100% scrap input, burden reflects difference between re- and scrap input LCI Source: RNA: Hot rolled structural steel sections AISC (2010) EPD Source:	covered material	Used in the following Revit families: Simple 2 Used in the following Tally entries: Oriented strandboard (OSB) Description: Semi-transparent stain for interior and exterior wood surfaces Life Cycle Inventory: 60% Water 28% Acrylate resin	
By truck: 431 km End-of-Life Scope: 98% Recovered 2% Landfilled (inert material) Module D Scope: Product has 100% scrap input, burden reflects difference between re- and scrap input LCI Source: RNA: Hot rolled structural steel sections AISC (2010) EPD Source: <u>4786979051.102.1</u> EPD Designation Holder:	covered material	Used in the following Revit families: Simple 2 Used in the following Tally entries: Oriented strandboard (OSB) Description: Semi-transparent stain for interior and exterior wood surfaces Life Cycle Inventory: 60% Water 28% Acrylate resin 7% Acrylate resin 5% Dipropylene glycol	3,8 k g (10 yrs
By truck: 431 km End-of-Life Scope: 98% Recovered 2% Landfilled (inert material) Module D Scope: Product has 100% scrap input, burden reflects difference between rea and scrap input LCI Source: RNA: Hot rolled structural steel sections AISC (2010) EPD Source: 4786979051.102.1	covered material	Used in the following Revit families: Simple 2 Used in the following Tally entries: Oriented strandboard (OSB) Description: Semi-transparent stain for interior and exterior wood surfaces Life Cycle Inventory: 60% Water 28% Acrylate resin 7% Acrylate emulsion	

LCI Data (continued)

Transportation Distance: By truck: 642 km

End-of-Life Scope: 38.7% solids to landfill (plastic waste)

LCI Source: US: Tap water from groundwater ts (2017) US: Acrylate resin (solvent-systems) ts (2017) DE: Acrylate (emulsion) ts (2017) US: Dipropylene glycol by product propylene glycol via PO hydrogenation ts (2017)